



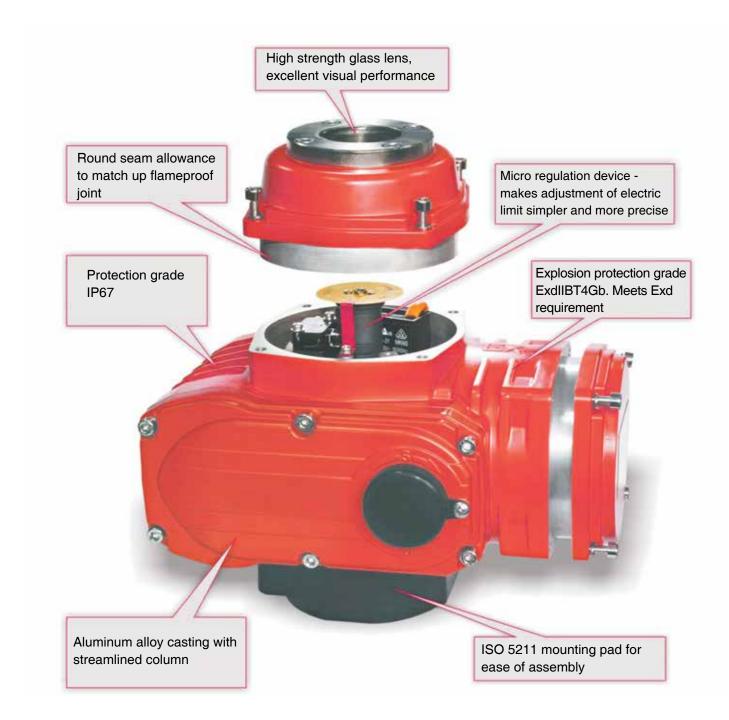


# J Flow Controls **JFEE Series** Anti-Explosion Electric Actuator

# FEATURES & BENEFITS

- Used for potential explosive environments
- Anti-Explosion Grade ExdIIBT4Gb
- Match with angle stroke valve
- Protection Class IP67

# Overview



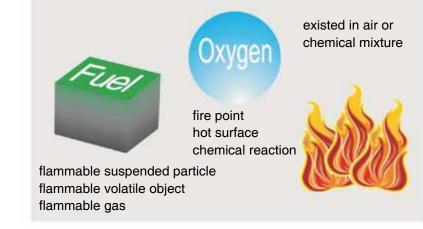


# Overview

#### WHAT IS AN EXPLOSION?

The precondition causing explosion is that explosive material must mix with oxygen in some proportion and cause a chemical reaction under proper ignition conditions. It will be defined Explosion if reaction speed exceed sound velocity.

When explosive mixture run up to a certain extent, it will explode suddenly and cause destructive effects in the form of explosive wave.



#### WHAT IS AN ANTI-EXPLOSION?

Explosion can be prevented if any of the above conditions occurred. In many working sites, explosive material and oxygen are difficult to avoid, so the ignition source should be restricted.

The electric equipment is a potential ignition source, this results in an elevated surface temperature, ESD or an electric spark caused by transient current when the machine is running.



		Temperature Group									
	$\searrow$	T1 (842°F)	T2 (572°F)	T3 (392°F)	T4 (275°F)	T5 (212°F)	T6 (185)				
f explosive	IIA	Acetone, ethane, ammonia, benzene, acetic acid, carbinol, propane, methyl benzene	Alcohol, butane, butanol, ethene, dichloro ethane	Benzeme, diesel oil, aviation gasoline, ethane, fuel	Aldehyde						
Magnitude of	IIB	Gas	Ethene Ethylene Oxygen		Ether						
Magn	IIC	Hydrogen	Ethyne				Carbon, Disulfide				

# How To Perform Anti-Explosion

There are different ways to make electric equipment suitable for an explosive environment. There are detailed descriptions of these ways in standards GB3836. OEC60079. EN50014.

The JFEE Anti-explosion Series Electric Actuator is manufactured as a type of Exd and matches up to requirements of standards GB3836.1-2010, GB3836.2-2010.

#### Exd

Exd actuators allow interior explosion, the flameproof joint of the casing is designed to prevent the contact of interior sparks or explosive carrier with the outside. Appropriate flameproof joint gap and adequate flameproof joint width can assure this. At the same time, a hard casing can withstand high pressure caused by interior explosion without being damaged.

The following components of the JFEE Series are designed and manufactured by the standard of Exd.

- Electric Motor Cavity
- Electronic Component Cavity
- Connection Cavity

#### **Anti-explosion Grade**

The anti-explosion grade of the JFEE Series is: ExdIIBT4Gb:

- Ex anti-explosion identification
- D explosion-proof type
- II electric equipment designed for other explosive gas atmosphere except for colliery
- T4 highest surface temperature allowed of an actuator is 275°F
- Gb protection grade

#### How to use and maintain the equipment

Operation such as installation, adjustment, maintenance, repair and replacement must be performed by a trained and qualified explosion-proof professional and must be strictly performed according to the Installation & Maintenance of electric equipment.





## Product Type List of JFEE Explosion-proof Series Electric Actuator

Actuator Type	Standard Time/Torque	Optional Time/Torque	Turning Angle (Max. Range)	Total Weight	Power Supply	Selected Control Circuit
JFEE-Ex05	20S/37 ft/lbs	4S/14 ft/lbs 10S/22 ft/lbs 60S/37 ft/lbs	0 ~ 360° Adjustable	6.6 lbs	DC24V AC24V AC110V AC220V AC380V	Types of A/B/C/D/E/F/G/H
JFEE-Ex10	30S/73 ft/lbs	15S/37 ft/lbs 60S/73 ft/lbs	0 ~ 90° Adjustable	11.0 lbs	DC24V AC24V / AC110V AC220V / AC380V	Types of
JFEE-Ex20	30S/147 ft/lbs	15S/73 ft/lbs 60S/147 ft/lbs	0 ~ 90° Adjustable	12.1 lbs	DC24V / AC110V AC220V / AC380V	A/B/C/D/E/F/G/H
JFEE-Ex40	30S/195 ft/lbs	15S/147 ft/lbs 60S/195 ft/lbs	0 ~ 90° Adjustable	20.9 lbs	DC24V AC110V	Types of
JFEE-Ex60	45S/442 ft/lbs		0 ~ 90° Adjustable	22.0 lbs	AC220V AC380V	A/B/C/D/E/F/G/H

# Valve Match (For Reference Only)

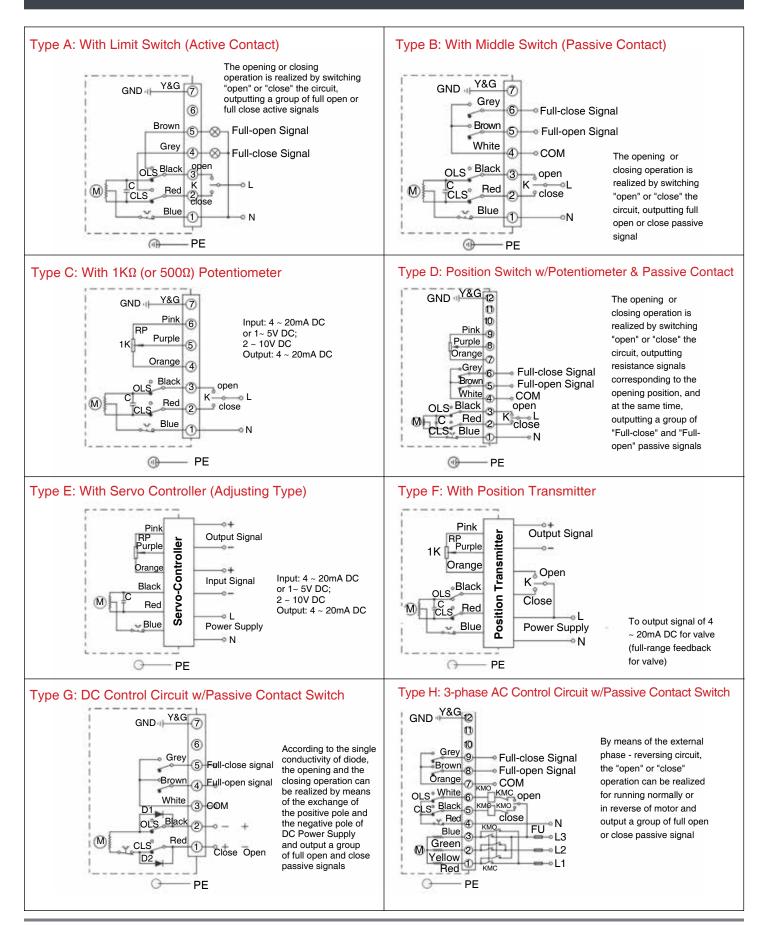
Actuator Type	Butterfly Valve (≤PN1.0MPa)	Ball Valve ( <u>&lt;</u> PN1.6MPa)	Vent Valve ( <u>&lt;</u> PN0.1MPa)
JFEE-Ex05	2" ~ 2-1/2"	1-1/2"	2" ~ 3"
JFEE-Ex10	3" ~ 4"	2" ~ 2-1/2"	4" ~ 8"
JFEE-Ex20	5" ~ 6"	3" ~ 4"	10" ~ 12"
JFEE-Ex40	8"	5"	14" ~ 18"
JFEE-Ex60	10"	6"	20" ~ 24"

Note: The electric actuator and valve data listed in the table above is for reference only. The actual data will be based on the torque values provided by customer.

Due to many categories of valves, the torque values are different from each other. Even if the same type of specifications are given, there could be some differences in structural form and quality of material of valves. Opening torques for valves can change greatly based of the differences of media type, site conditions, working conditions, and pressure fluctuation. In order to ensure the actuator works correctly and reliably, it is necessary to have enough allowance in selection. It is suggested to have  $1.1 \sim 1.3$  allowance factor which is: output torque/torque of valve tested with pressure  $\geq 1.1 \sim 1.3$  times.



### JFEE Series Anti-Explosion Electric Actuator

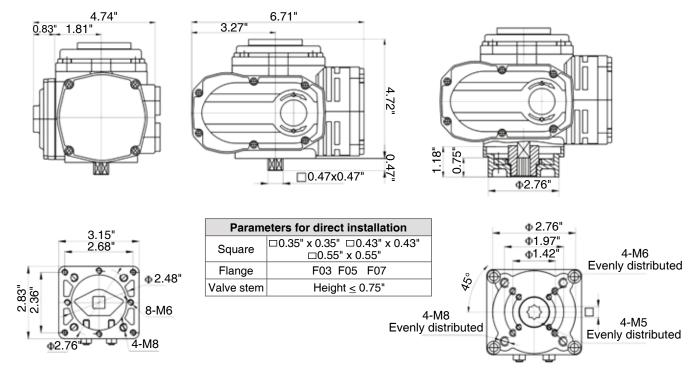




# **Dimensions & Performance Parameters JFEE-Ex05**

	Туре			JFEE - Ex05		
	Performance P <sub>Ower</sub> Parameters	DC24V	AC24V	AC110V	AC380V	AC220V
	Motor Power	13W	10W	10W	6W	10W
· · · · · · · · · · · · · · · · · · ·	Rated Current	1.82A	1.50A	0.24A	0.07A	0.15A
	Standard Time/Torque			20S/37 ft/lbs		
	Optional Time/Torque	4S/14 ft	4S/14 ft/lbs 10S/22 ft/lbs 4S/14			10S/22 ft/lbs 36 ft/lbs
100	Turning Angle		0 ~	- 360° Adjusta	able	
Explosion-proof standard type	Available Control Circuit		Types o	f A, B, C, D, E	, F, G, H	
	Total Weight 6.6 lbs					
	Insulating Resistance	DC24/AC24V 100MΩ/250VDC AC110V/AC220V/AC380V 100MΩ/500VDC				
	Withstand Voltage Class	DC24/AC24V 500VAC 1 minute, AC110V/AC220V: 1500VAC 1 minute, AC380V: 1800VAC 1 minute				
	Protection Class	IP67				
	Explosive-proof grade	Exd II BT4Gb				
2	Installation Angle	360° at any angle				
	Electric Interface	2-M20x1.5 explosion-proof plug, clients should install corres explosion-proof cable connector when using according to the selected			corresponding ig to the cable	
Explosion-proof direct installation type	Ambient Temperature			-4°F ~ 140°F		
	Optional Function	Heater for eliminating moisture				

### Explosion-proof standard type



Explosion-proof direct installation type

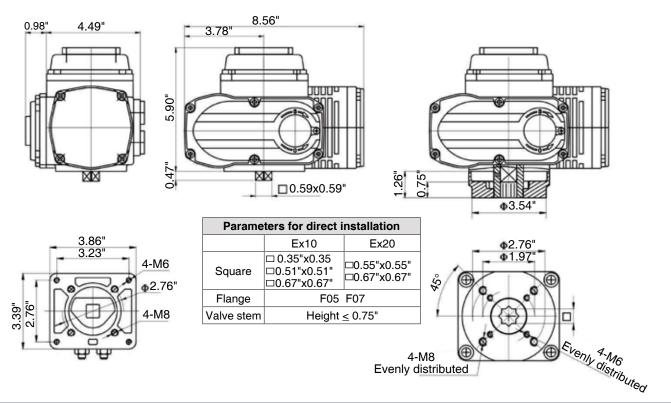


# **Dimensions & Performance Parameters JFEE-Ex10/20**

Туре		JFEE - Ex10 JFEE - Ex20							
Performance Power Parameters	DC24V	AC24V	AC110V	AC380V	AC220V	DC24V	AC110V	AC380V	AC220V
Motor Power	25W	25W	25W	15W	25W	25W	40W	30W	40W
Rated Current	2.20A	2.12A	0.57A	0.10A	0.30A	3.12A	0.63A	0.19A	0.35A
Standard Time/Torque	30S/37 ft/lbs 60S/147 ft/lbs 30S/147 ft/l				t/lbs				
Optional Time/Torque		15S/37 ft/lbs			15S/37 ft/lbs 60S/74 ft/lbs	30S/74 ft/lbs	15S/7	4 ft/lbs	15S/74 ft/lbs 60S/147 ft/lbs
Turning Angle		0 ~ 90° Adjustable							
Available Control Circuit		Types of A, B, C, D, E, F, G, H							
Total Weight		11 lbs				12 lbs			
Insulating Resistance		DC2	4/AC24V	100MΩ/250\	/DC AC110V/	AC220V/AC380	/ 100MΩ/5	500VDC	
Withstand Voltage Class	DC2	4/AC24V 5	500VAC 1 m	inute, AC11	0V/AC220V: 1	500VAC 1 minute	e, AC380V:	1800VAC	1 minute
Protection Class					IP67				
Explosive-proof grade					Exd II BT4	Gb			
Installation Angle					360° at any a	angle			
Electric Interface	2-M20x1.5 explosion-proof plug, clients should install corresponding explosion-proof cable connector when using according to the cable selected					or when using			
Ambient Temperature		-4°F ~ 140°F							
Optional Function			Ove	r-torque Pro	tector, Heater	for eliminating m	oisture		

## Explosion-proof standard type

### Explosion-proof direct installation type





# **Dimensions & Performance Parameters JFEE-Ex40/60**

Туре		JFEE	- Ex40		JFEE - Ex60			
Performance Power Parameters	DC24V	AC110V	AC380V	AC220V	DC24V	AC110V	AC380V	AC220V
Motor Power	70W	90W	40W	90W	70W	90W	40W	90W
Rated Current	7.80A	1.12A	0.29A	0.64A	8.00A	1.18A	0.29A	0.67A
Standard Time/Torque		30S/3	7 ft/lbs		45S/442 ft/lbs			
Optional Time/Torque	;	30S/147 ft/lbs 15S/147 ft/lbs 60S/295 ft/lbs						
Turning Angle		0 ~ 90° Adjustable						
Available Control Circuit		Types of A, B, C, D, E, F, G, H						
Total Weight	21 lbs				22 lbs			
Insulating Resistance		DC24/AC	24V 100Ms	0/250VDC AC11	0V/AC220V/A	C380V 100M	Ω/500VDC	
Withstand Voltage Class	DC24//	AC24V 500V	AC 1 minute,	AC110V/AC220	/: 1500VAC 1	minute, AC380	V: 1800VAC 1	minute
Protection Class				IP	67			
Explosive-proof grade				Exd II I	BT4Gb			
Installation Angle		360° at any angle						
Electric Interface	2-M20x1.5 explosion-proof plug, clients should install corresponding explosion-proof cable connector when using according to the cable selected							
Ambient Temperature		-4°F ~ 140°F						
Optional Function		Over-torque Protector, Heater for eliminating moisture						

## Explosion-proof standard type

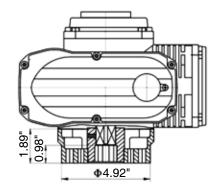
5.31"

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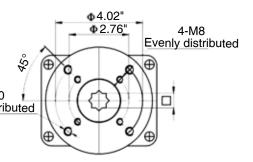
4.65" 2.83"

# 1.26" 5.43" 4.82" 4.82" 0.91x0.91"

Square	□0.67" x 0.67" 0.87" x 0.87"
Flange	F07 F10
alve stem	Height ≤ 0.98"
,	



Explosion-proof direct installation type





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1.89" 2.83"

# Performance Parameters on Anti-explosion Adjusting (Type E)

Туре	JFEE - Ex05E	JFEE-Ex10E	JFE-Ex20E	JFE-Ex40E	JFE-Ex60E		
Performance Power Parameters		AC110V/AC220V					
Output Torque	37 ft/lbs	74 ft/lbs	148 ft/lbs	295 ft/lbs	443 ft/lbs		
Acting Time	20S	30S	30S	30S	45S		
Turning Angle	0~90°	0~90°	0~90°	0~90°	0~90°		
Motor Power	10W	25W	40W	90W	90W		
Rated Current	0.24/0.15A	0.57/0.30A	0.63/0.35A	1.12/0.64A	1.18/0.67A		
Total Weight	7 lbs	11 lbs	12 lbs	21 lbs	22 lbs		
Input Signal		4 ~ 2	20mADC, 1~5VDC, 2~10	VDC	·		
Output Signal			4~20mADC				
Basic Error		not more than ± 1%					
Reciprocating Error		No more than 1%					
Dead Space		0.5% - 5.0% adjustable					
Damping Characteristic		0 times					
Repeating Error in Actuator			<u>≤</u> 1%				
Insulating Resistance			100mΩ/5000VDC				
Withstand Voltage Class			1500VAC 1 minute				
Protection Class			IP67				
Explosion-proof grade			Exd II BT4Gb				
Installation Angle			360° at any angle				
Electric Interface	2-M20x1.5 explosion	-proof plug, clients sho acc	uld install corresponding cording to the cable select	explosion-proof cable	connector when using		
Ambient Temperature			-4°F ~ 140°F				
Optional Function		Over-torque Protector, Dehumidify Heater, Passive contact switch					
Remark	A	Any other input or output signal needed, please specify in purchase order					





# **Equipment & Function**

### On-off Type Actuator

### Control circuit of Type A, B, D, G, H

On-off type has only Full-open and Full-close limit positions. You can preset middle position (type B, D, G, H) if needed. Actuator will drive valve to Full-open or Full-close or middle position, etc. when receiving proper command.

Adopt the S2 short-time duty, the time of continuous operate less than 15 minutes.

### Feedback Type Actuator

#### Control circuit of Type C, D, F

During the actuator drives valve, it will full-range feedback valve signal to Central Control System at the same time, type C, D feedbacks valve signal of resistance quantity, type F feedbacks valve signal of analog quantity.

Adopt the S2 short-time duty, the time of continuous operate less than 15 minutes.

### Adjusting Type Actuator

#### Control Circuit of Type E

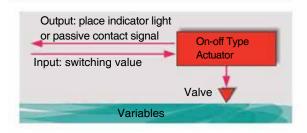
The Servo-Controller is located inside of the actuator. It receives command of the Central Control System and drives valve to proper opening Position according to varying conditions of Variables (Flow, Pressure, Temperature, Fluid Level) in the pipe.

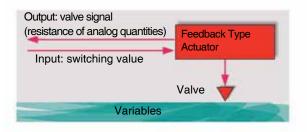
Adopt character of service of S4 Intermittent Type, working frequency reaches 1200 times/hour.

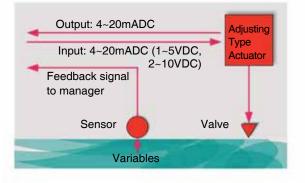
### **Electric Motor**

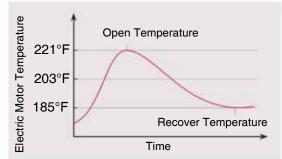
Electric motors of JFEE Series electric actuator have some particular designs. Electric motor of actuator has higher starting torque. This is due to the working characteristic of valve; the actuator is required to have full-load starting ability at the opening, closing and any other intermediate positions. At the same time, electric motor of actuator has less rotation inertia because of the need for adjustment of the flow (opening range).

Actuator stifled causes a rapid rise in temperature of the motor. For protecting electric motor and control system, PTC overheating protector located in electric motor winding will switch off the circuit when the temperature up to 221°F, the circuit will recover through when temperature drops to  $176°F \sim 194°F$ .











# **Equipment & Function**

### Servo Controller

The unique circuit design, imported technical grade electronic parts and components and modern technology of the circuit board for the JFEE Series ensures high quality and reliability of the Servo-Contoller. The circuit board with resin plastic packaging makes shock and humidity resistance better. The unique electronic brake function makes the actuator dead-beat when position is fixed, the period of damping character is zero times (Standard: less than 3.5 times).

### Micro Regulation Device of Electric Limit Stroke

It is very easy to adjust open-direction and close-direction electric limit strokes of actuator with a hexagon spanner because of unique patent technology of the JFEE Series. The unique micro regulation function makes adjustment of electric limit stroke more precise.

### **Electric & Mechanical Limit Function**

The function of the electric limit: The electric limit switch located inside the actuator will switch off the circuit to protect actuator when actuator reaches Full-open and Full-close limit positions or any given position between them.

Mechanical limit function of output shaft: when the electric limit function is out of work, the output shaft of actuator will be locked in by mechanical limit device to protect valve from damage.

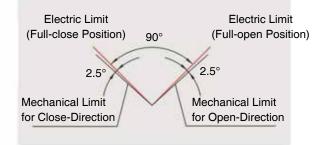
The graphical representation is position relation of electric limit and mechanical limit.

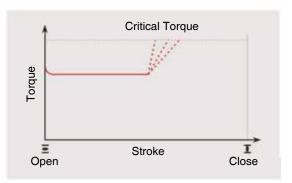
### **Over-Torque Protection Function (optional)**

When valve is stuck in the working position because of impurity and foreign matters in the pipe or other causes, the output torque of the actuator will rise rapidly to a critical valve (preset), the torque switch will switch off the circuit to protect valve and actuator from damage.











# **Certificate of Compliance**

Certificate:	80118462	Master Contract:	603889	
Project:	80118462	Date Issued:	2022-04-25	
Issued To:	J Flow Controls 4665 Interstate Drive Cincinnati, Ohio 45246			

**Attention: Steve Hacker** 

**United States** 

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.

Issued by: Morton Ma



**PRODUCTS** 

CLASS - C322802 - VALVES Actuators - For Hazardous Locations CLASS - C322882 - VALVES Actuators - For Hazardous Locations-Certified to U.S. Standards

Class I, Division 1, Groups C and D T5/T6 Ex db IIC T5/T6 Gb Class I, Zone 1, AEx db IIC T5/T6 Gb

#### **APPLICABLE REQUIREMENTS**

JFEE series explosion-proof actuator with Temp. Code is T5/T6,  $-13^{\circ}F - +131^{\circ}F/+122^{\circ}F$  ( $-25^{\circ}C \le Tamb \le 55^{\circ}C/50^{\circ}C$ ), Motorized, Part-turn 90 Deg, General purpose, 6000 cycles, enclosure TYPE 4X for indoor and outdoor.



**Certificate:** 80118462 **Project:** 80118462 Master Contract: 603889 Date Issued: 2022-04-25

#### The rating as below:

Series	Models	Vol. [V]	Fre. [Hz]	Rat. Torque [N-m]	Duty cycle
	JFEE-005-20V1-B	110 VAC	50/60		70%
	JFEE-005-20V7-B	24 VAC	50/60		70%
	JFEE-005-20V6-B	220 VAC	50/60		70%
	JFEE-005-20V1-EMT	110 VAC	50/60	50	70%
	JFEE-005-20V6-EMT	220 VAC	50/60		70%
	JFEE-005-20V2-G	24 VDC			70%
	JFEE-005-20V2-GMT	24 VDC			70%
	JFEE-010-30V1-B	110 VAC	50/60		70%
	JFEE-010-30V7-B	24 VAC	50/60		70%
	JFEE-010-30V6-B	220 VAC	50/60		70%
	JFEE-010-30V1-EMT	110 VAC	50/60	100	70%
	JFEE-010-30V6-EMT	220 VAC	50/60		70%
	JFEE-010-30V2-G	24 VDC			70%
	JFEE-010-30V2-GMT	24 VDC			70%
JFEE	JFEE-020-30V1-B	110 VAC	50/60		70%
Series	JFEE-020-30V6-B	220 VAC	50/60		70%
	JFEE-020-30V1-EMT	110 VAC	50/60	200	70%
	JFEE-020-30V6-EMT	220 VAC	50/60	200	70%
	JFEE-020-30V2-G	24 VDC			70%
	JFEE-020-30V2-GMT	24 VDC			70%
	JFEE-040-30V1-B	110 VAC	50/60		70%
	JFEE-040-30V6-B	220 VAC	50/60		70%
	JFEE-040-30V1-EMT	110 VAC	50/60	400	70%
	JFEE-040-30V6-EMT	220 VAC	50/60	400	70%
	JFEE-040-30V2-G	24 VDC			70%
	JFEE-040-30V2-GMT	24 VDC			70%
	JFEE-060-45V1-B	110 VAC	50/60		70%
	JFEE-060-45V6-B	220 VAC	50/60	600	70%
	JFEE-060-45V1-EMT	110 VAC	50/60	000	70%
	JFEE-060-45V6-EMT	220 VAC	50/60		70%

#### **CONDITIONS OF ACCEPTABILITY:**

- 1. The cable entry point or branching point is higher than 60°C, the end user shall follow user manual and select the properly cable, cable gland or conductors in conduit.
- 2. The minimum yield strength and minimum tensile strength of special fastener are 450MPa and 700MPa.
- 3. The maximum load allowed is 50Nm(JFEE-005 series), 100Nm(JFEE-010 series), 200Nm(JFEE-020 series), 400Nm(JFEE-040 series) or 600Nm(JFEE-060 series).
- 4. The lens fixed plate cannot be loosed or removed any time.



**Certificate:** 80118462 **Project:** 80118462

Master Contract: 603889 Date Issued: 2022-04-25

When the products are intended to be installed in the hazardous locations classified according to division rules, the TSE3854DS-W potted compound cannot be used to an atmosphere containing Acetic Acid (Glacial) saturated vapors, and the WCC-87 potted compound cannot be used to an atmosphere containing saturated vapors as below: Acetic Acid (Glacial), Acetone, Ammonium Hydroxide (20% by weight), ASTM reference fuel C, Diethyl Ether, Ethyl Acetate, Ethylene Dichloride, Furfural, n-Hexane, Methyl Ethyl Ketone, Methanol, 2-Nitropropane and Toluene.
Temperature code depends on ambient temperature as follows:

).	remperature code depends on ambient temperature as fonows.						
	Туре	T-code	Ambient Temperature				
	JFEE series explosion-	Т5	-13°F - +131°F (-25°C - +55°C)				
	proof actuator	T6	-13°F - +122°F (-25°C - +50°C)				

#### **APPLICABLE REQUIREMENTS**

CAN/CSA C22.2 No. 30-M1986 (Reaffirmed 2016)	Explosion-proof enclosures for use in class I hazardous locations
CAN/CSA C22.2 No. 145-11 (Reaffirmed 2015)	Electric Motors and Generators for Use in Hazardous (Classified) Locations
CSA C22.2 No. 139-13	Electrically Operated Valves
CSA C22.2 No.60079-0-2019	Explosive atmospheres – Part 0: Equipment – General requirements
CSA C22.2 No.60079-1-2016	Explosive atmospheres – Part 1: Equipment protection by flameproof enclosures "d"
UL 674 Fifth Edition	Electric Motors and Generators for Use in Hazardous (Classified) Locations
UL 1203-2013	Explosion-Proof and Dust-Ignition-Proof Electrical Equipment for Use in Hazardous (Classified) Locations
UL 60079-0:2020	Explosive atmospheres – Part 0: Equipment – General requirements
UL 60079-1:2020	Explosive atmospheres – Part 1: Equipment protection by flameproof enclosures "d"
UL 429 (Seventh Edition)	Electrically Operated Valves

#### **MARKINGS**

The manufacturer is required to apply the following markings:

- Products shall be marked with the markings specified by the particular product standard.
- Products certified for Canada shall have all Caution and Warning markings in both English and French.

Additional bilingual markings not covered by the product standard(s) may be required by the Authorities Having Jurisdiction. It is the responsibility of the manufacturer to provide and apply these additional markings, where applicable, in accordance with the requirements of those authorities.



**Certificate:** 80118462 **Project:** 80118462 Master Contract: 603889 Date Issued: 2022-04-25

The products listed are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US (indicating that products have been manufactured to the requirements of both Canadian and U.S. Standards) or with adjacent indicator 'US' for US only or without either indicator for Canada only.

- Manufacturer's name: " J Flow Controls", or CSA Master Contract Number "603889", adjacent to the CSA Mark in lieu of manufacturer's name.

- Model number: As specified in the PRODUCTS section, above.
- Hazardous Locations Designation: As specified in the PRODUCTS section, above.
- Manufacturing date in MMYY format, or serials number, traceable to year and month of manufacture.
- The CSA Mark, with or without the "C" and "US" indicators, as shown on the Certificate of Conformity.
- Temperature code rating: T5/T6
- Ambient temperature range: -13°F +131°F/122°F (-25°C +55°C/50°C)
- Complete electrical rating: As specified in the PRODUCTS section, above.
- Enclosure Type: TYPE 4X
- Rated load: 50Nm/100Nm/200Nm/400Nm/600Nm
- Warning:
- WARNING TO PREVENT IGNITION OF FLAMMABLE GASES, VAPORS OR DUST, DO NOT REMOVE COVER WHILE CIRCUITS ARE LIVE
- AVERTISSEMENT POUR ÉVITER L'INFLAMMATION DES GAZ INFLAMMABLES, DE VAPEURS OU DE POUSSIÈRE, NE PAS RETIRER LE COUVERCLE PENDANT QUE LE CIRCUIT EST SOUS TENSION
- WARNING A SEAL SHALL BE INSTALLED WITHIN 500 MM OF THE ENCLOSURE
- AVERTISSEMENT UN SCELLEMENT DOIT ÊTRE INSTALLÉ À MOINS DE 500 MM DU BOÎTIER

#### Notes:

Products certified under Class C322802, C322882 have been certified under CSA's ISO/IEC 17065 accreditation with the Standards Council of Canada (SCC). www.scc.ca

